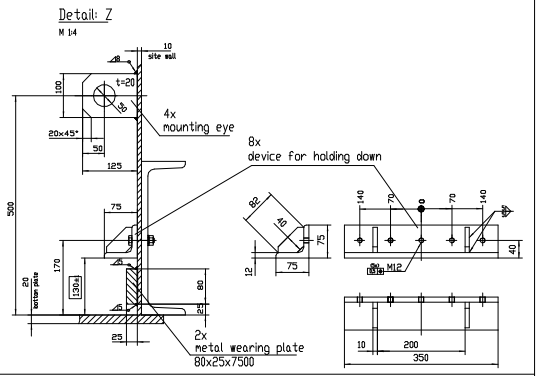

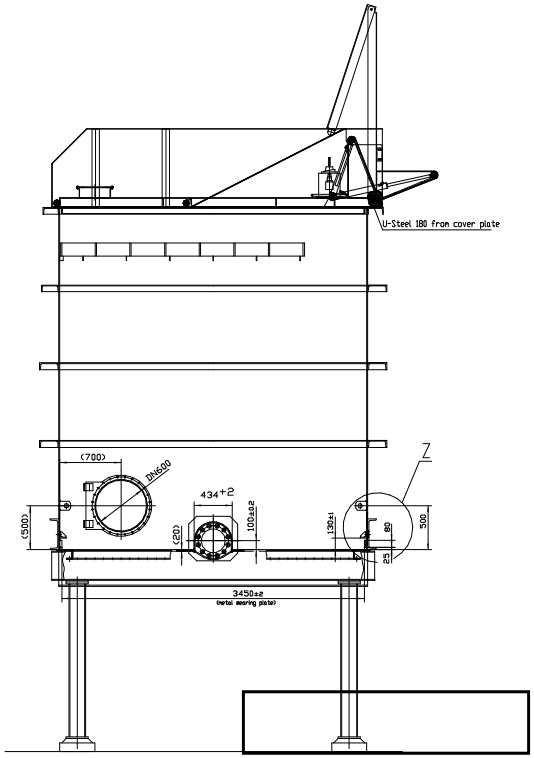

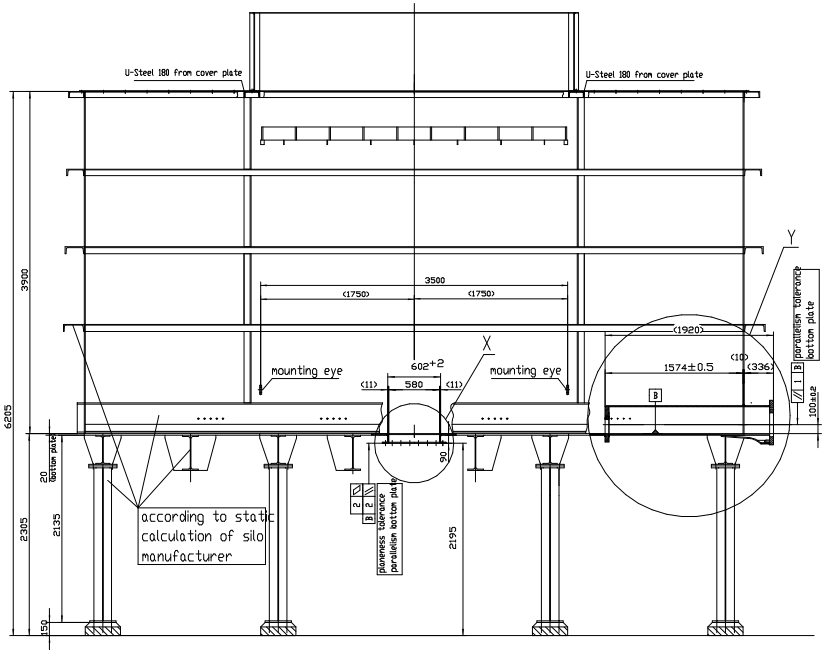

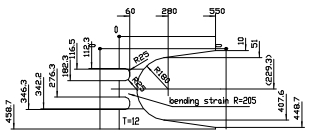

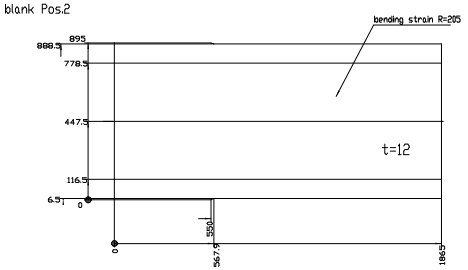

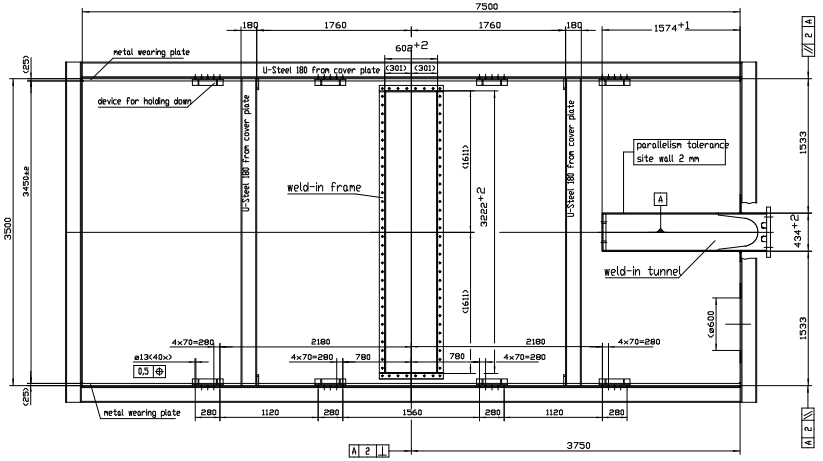

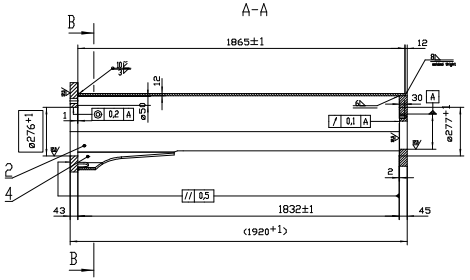

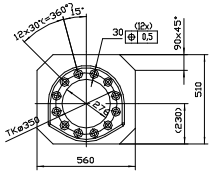

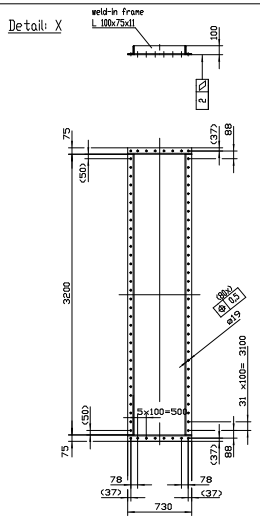

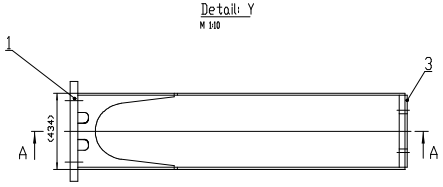

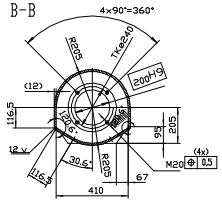

Welding statements according DIN EN ISO 13920 B/
Welding statements St 52-3 (enhanced requests)

supplementory welding material: MAG SG Si C Y4254 DIN 8559; C E Y4253 MnB DIN 8525

group fo valuation: B, nach EN 25817
procedure recommendation see WN 4001

ESPOL - FIMCP	
Esquema General de la Propuesta Alemana	